

Work Order ID 81854

81854

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Item ID: D206-728-211

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Skidtube Protector

Stop ***NS2***

Start Date: 19/03/2012 Start Qty: 2.00

2

Cust Item ID:

Required Date: 02/04/2012 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/03/20 Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-728-211 CHG001

110

0.00

110

Pick Kit

Packaging

Packaging

Memo

0.00

Packaging

120

0.00

120

QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

MLJ 12-6-12
(2)

12/6/8
(2)

2
12.06.12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item Name: Skidtube Protector

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Cust Item ID:

Required Date: 02/04/2012 Req'd Qty: 2.00

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-728-211								
	Location: _____								
	PPP Rev: _____								
140		0.00							
140	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control									

MLJ 12/06/12

W/O:			WORK ORDER CHANGES					
DATE	STEP		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:			WORK ORDER NON-CONFORMANCE (NCR)					
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

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Parent Item: D206-728-211

D206-728-211

Parent Item Name: Skidtube Protector

Start Date: 19/03/2012

Required Date: 02/04/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: Rev IPP:A05.10.19New issueKJ/EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS27039-1-08 *MS27039-1-08* Screw		Purchased	No			110	Each	1,571.000	24	48			

Location	Loc Qty	Loc Code
ST291	1571	
117423	81	
119075	26	
120308	964	
121011	500	

AN960.ID101 *AN960.ID101* Washer	NAS1149D0332J	Purchased	No			120	Each	0.0000	24	48			
D3340-1 *D3340-1* Fwd Skidtube Protector		Manufactured	No			120	Each	14.0000	0	2			

Location	Loc Qty	Loc Code
ST498	14	
25187	4	
35698	10	

D3340-9 *D3340-9* Aft Skidtube Protector		Manufactured	No			120	Each	11.0000	0	2			
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Location	Loc Qty	Loc Code
ST499	11	
35704	11	

12/708

48

11/2/011

2

25/87

2

35704

8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.0 PARTS LIST

206 A/ B SERIES

Qty -111	Qty -211	Qty -213	Qty -113	Qty -215	Part Number	Description
						206 A/B HIGH/LOW GEAR
X					D206-728-111	REPLACEMENT WEARPAD KIT
						206 A/B LOW GEAR
	X				D206-728-211	SKIDTUBE PROTECTOR KIT
						206 A/B HIGH GEAR
		X			D206-728-213	SKIDTUBE PROTECTOR KIT
						206 A/B FLOAT GEAR
			X		D206-728-113	REPLACEMENT WEARPAD KIT
				X	D206-728-215	SKIDTUBE PROTECTOR KIT
5			5	1	D3339-3	CENTER WEARPAD
1					D3339-5	FORWARD WEARPAD
			1		D3339-7	LONG FORWARD WEARPAD
			1	1	D3339-9	AFT WEARPAD
	1				D3340-1	FORWARD SKIDTUBE PROTECTOR
		1			D3340-3	FORWARD SKIDTUBE PROTECTOR
				1	D3340-5	FORWARD SKIDTUBE PROTECTOR
	1	1			D3340-9	AFT SKIDTUBE PROTECTOR
				1	D3340-11	CENTER SKIDTUBE PROTECTOR
				1	D3340-23	AFT SKIDTUBE PROTECTOR
24	24	24	38	38	MS27039-1-08	SCREW
24	24	24	38	38	AN960JD10L	WASHER
			8	8	NAS1330C3K116	BLIND INSERT

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Revision: A

Date: 05.08.03